



PROFILE



Scandlist Prices

Valid from 2013-04-01



DanSteel A/S



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Base Price (Q2 2013): ~575€ ex. Mill. If piece weight > 9.8 Ton -> 14t or > 100mm then add 15 €/t

If 14 Ton - 16.5t then add +45 €/t. If > 16.6 Ton then TBN

	EUR/ton
Base Price	~575

Prices: In EUR/ton, Ex Mill

Weight: Rolled plates to be debited acc. to theoretical density 7,85

Stock plates to be debited acc. to theoretical density 8,00

Structural Steels						
Quality	OP Quality		Standard according to:			
S235JR+AR (S235JRG2)	29		EN 10025-2	1312		SS
S235J0+AR (S235J0)	33		EN 10025-2			
S235J2+N (S235J2G3)	45		EN 10025-2			
S275JR+AR (S275JR)	33		EN 10025-2	1412		SS
S275J0+AR (S275J0)	44		EN 10025-2			
S275J2+N (S275J2G3)	55		EN 10025-2	1414		SS
S275NL	90		EN 10025-3			
S355J0+AR (S355J0)	71		EN 10025-2	2132		SS
S355J2+N (S355J2G3)	79		EN 10025-2			
S355K2+N (S355K2G3)	85		EN 10025-2			
S355N ("C")	99		EN 10025-3	2134		SS
S355NL	120		EN 10025-3	2135		SS
S355M	95		EN 10025-4	*Up To 50mm		
S355ML	130		EN 10025-4	*Up To 50mm		
S420N	205		EN 10025-4	*Up To 50/80mm		
S420NL	220		EN 10025-4	*Up To 50/80mm		
S420M	215		EN 10025-4	*Up To 50mm		
S420ML	230		EN 10025-4	*Up To 50mm		
S460M	243		EN 10025-4	*Up To 20mm		
S460ML	258		EN 10025-4	*Up To 20mm		

Pressure Vessel Steels						
Quality	OP Quality		Standard according to:			* = incl. Compact test
P235GH (A285/C)	65		EN 10028-2	SS 1330-01		SS
	75			SS 1331-01/H I		SS
	93			SA/A516-60*		ASTM/ASME
P265GH	78		EN 10028-2	SS 1430-01		SS
	89			SS 1431-01/H II		SS
	92			SS 1432-01		SS
	115			SA/A516-70*		ASTM/ASME
P275N (-20°/20J)	60		EN10028-3			
P275NH (-20°/20J)	78		EN10028-3			
P275NL1 (-40°/27J)	89		EN10028-3			
P275NL2 (-50°/27J)	111		EN10028-3			
P295GH (-20°/27J)	103		EN 10028-2	SS 2101-01		SS
	126			SS 2101-02		SS
	136			SS 2103-01		SS
P355GH (-20°/27J)	136		EN 10028-2			
P355N (-20°/30J)	112		EN10028-3	SS 2106-01		SS
P355NH (-20°/20J)	122		EN10028-3			
P355NL1 (-40°/27J)	132		EN10028-3	SS 2107-01		SS
P355NL2 (-50°/27J)	155		EN10028-3			

Shipbuilding Plates				
Quality / Grades	Quality extras			
Grade A	43		The prices includes thickness tolerance B Inspection certificate in accordance with the rules of the Classification Societies	
Grade B	49			
Grade D	65			
Grade E	76			
Grade AH36	82			
Grade DH36	92			
Grade EH36	113			

Offshore Plates (t = max 87mm)

Quality / Grades	Quality extras				
S355 G2+ N / M	83				
S355 G3+ N / M	103				
S355 G5+ M	113				
S355 G6+ N / M	118				
S355 G7+ N / M	128				
S355 G8+ N / M	133				
S355 G9+ N / M	140				
S355 G10+ N / M	145				

DIMENSION EXTRAS

EUR/ton - Thickness - Width

OP Width	1000-1099	1100-1550	1551-2050	2051-2500	2501-3000	3001-3300	3301-4000
5 - 5,9	255	255	220	234	251	N/A	to be agreed
6 - 6,9	182	182	162	168	174	178	to be agreed
7 - 7,9	144	144	130	135	140	142	to be agreed
8 - 9,9	86	86	75	47	63	62	69
10 - 11,9	65	54	33	22	22	33	46
12 - 15	54	43	33	22	22	22	37
15,1 - 40	43	33	22	11	11	22	31
40,1 - 80	76	54	43	33	33	43	54
80,1 - 100	109	76	65	43	43	65	77
101,1- 120	119	104	90	68	68	91	96
120,1 - 150	139	132	115	93	93	117	103
150,1 - 200	n/a	152	135	129	129	137	229

EUR/ton - Thickness - Length

OP Length	2000- 3999	4000 - 12000	12001- 18000
5-5,9	33	10	33
6 - 6,9	22	5	22
7 - 40	11	0	11
40,1 - 100	22	5	22
101,1-120	27	10	27
120,1-150	32	15	32
150,1-200	42	18	42

Quantity Extras

Ton/Pos	EUR/ton	
2 - 2,499	87	Quantity/dimension, steelquality, marks, order- and time of delivery.
2,5 - 2,999	43	
3 - 5,999	22	
6 - 9,999	5	

Z-test

EUR/ton - According to EN 10 160

Steel designation	5-79 mm	80 <
Z 15	65	69
Z 25	76	88
Z 35	103	120

Following prices are quality- and dimension extras for Z-plates

Contraction, Z	U-sonic (normal testing)
min mv 15%	S1 E1
min mv 25%	S1 E1
min mv 35%	S1 E1

Test cost; over testing certificate 3.1 : (which is included in the quality price)

Certificate:	EUR/ton	
3.1	0	
3.2	14	

Extras for Special Testing (over standard testing)

Weld bead bend test to SEP 1390:	EUR/ton	
≥ 50 mm plate thickness	15	Other extras for special testing; to be agreed.
> 50 ≤ 100 mm plate thickness	30	

Extras for Ultrasonic testing

SEL = (according to Stahl-Eisen Lieferbedingungen 072)

EUR/ton - SEL	EN 10 160	5-79 mm	80 <		
SEL Class 3G	E1 S1	34	44	Normal testing: 100 mm longitudinal lines Special demand: Grid 200 mm 100% surface testing Normal testing: 50 mm longitudinal lines Special demand: Grid 100 mm 100% surface testing Normal testing: 50 mm longitudinal lines Special demand: Grid 100 mm 100% surface testing	
"	"	40	52		
"	"	53	69		
SEL Class 2G	E2 S2	47	65		
"	"	53	72		
"	"	60	110		
SEL Class 1G	E3 S3	53	72		
"	"	60	85		
"	"	67	115		
Edge Testing					
SEL	EN 10 160	5-79 mm	80 <		
SEL Class 3R	E1	27	70		Normal testing: min 50 mm width
SEL Class 2R	E2	34	86	Normal testing: min 50 mm width	

Flatness

Tolerance class S, according to EN 10 029. (Normal flatness class N included).

EUR/ton:	11
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Extras for Shot Blasting and Priming

OP Width	Length 2-4 m Width - all Widths	Length > 4 m Width - 1999	Length > 4 m Width 2000 -	
6 - 6,9	163	136	92	*Max 3500 mm width and/or 2 tons per running meter
7 - 7,9	134	112	71	Prices according to Sa 2,5 - SS 05 59 00 and with shopprimer of type modified zinkalloy.
8 - 9,9	121	100	60	
10 - 11,9	77	66	43	Extras for any other type of colour. Agreed case by case.
12 - 15	70	59	38	
15,1 - 20	64	53	33	It is the same price for priming on only one side.
20,1 - 22	57	46	27	
22,1 - 25	54	43	24	If only shotblasting the price is reduced with 5 EUR/ton. Please note that the plates can be placed and stored outside.
25,1 - 100	48	37	19	
101,1-150	42	32	16	
150,1-200	N/A	N/A	N/A	

TRANSPORTATION:

Please contact us for price-information

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